



**Industrial know-how,  
advanced technologies**



**SARL CHAMPION**

## **YOUR SPECIALIST IN SUBCONTRACTING**

Precision mechanics, laser cutting, sheet metal work, boiler making, mechanical welding, folding, sheet metal processing & profiling, engraving, assembly, liquid painting, manufacturing, assembly, prototypes

## **YOUR SPECIALIST IN DEVELOPMENT**

From the prototype to small, medium and large series

**[www.champion-toleries.com](http://www.champion-toleries.com)**

# OUR COMPANY

## The history of SARL CHAMPION

Our company is located in the Loiret (45), in Douchy, France. It was established in 1981 by Mr. CHAMPION, then acquired in October 2017 by Mr. RABILLON.

Specialist in **the metalworking sector for more than 38 years**, CHAMPION (SARL) is constantly evolving and modernising while conducting research to achieve your most ambitious projects.

### Our core business

**Subcontracting in metallurgy** and the development of finished products, from the simplest to the most complex.



## CHAMPION (SARL) operates in the following sectors:



Industry



Railway



Weapons



Aerospace



Automobile



Telecom



Food



Medicine



Agriculture



### Our slogan

*« Impossible is not  
French; made in France  
is possible ».*

## CHAMPION (SARL ) is more



A complete team of  
**40 EMPLOYEES**

highly qualified for all  
installations on site and  
internationally



A surface area of  
**10 000 m2**  
(including 6000m<sup>2</sup> of buildings).

Our facilities allow us to achieve  
large assemblies, in particular  
welded ones

## CHAMPION (SARL)

- ✓ ISO 9001 Certification
- ✓ Experts in subcontracting in metallurgy and development
- ✓ More than 38 years of solid experience
- ✓ As a reliable partner, we provide you with turnkey solutions
- ✓ Manufacturing in our own workshops and delivery where you need
- ✓ Responsiveness - Compliance with your cost and time requirements
- ✓ Quality policy - Quality engineering office



# OUR MACHINE FACILITIES

« It is possible to study  
and then design any  
product »

- > 1 laser cut 2800 W 1500x300 - 1 laser cut 4400 W 1500x3000
- > 1 MAZAC machining unit 1250x750x800 - 1 MAZAC digital lathe Ø320 x Ø80 length 580
- > AMADA folding machine:
  - 300 T (max 4 meters),
  - 100 T 3 AXES (max 3 meters),
  - 2 x 50 T (max 2.5 meters),
  - 1 x 25 T (max 2 meters).
- > 2 digital shears CN 3x4 - Circular saw for Aluminium, PVC and derivatives
- > Kasto band saw, maximum Ø260 - Kasto automatic saw, maximum Ø180
- > TRUMPH TKF1500.0 2000 W 20-45° Chamfering machine - 3 drilling bases
- > Pintle welding machine
- > 3 spot welders - 3 Grovograph digital grinding machines - 2 belt grinders 1
- > barrel deburring machine - 1 paint booth
- > 2 conventional milling machines - 3 parallel wide-angle lathes 1
- > Bending machine - 1 roll bending machine - 1 3-roller roll bending machine
- > PTIG, MIG-MAC welding machine from 200 to 500 A



## ACTIVITIES

- |                       |                                     |                   |
|-----------------------|-------------------------------------|-------------------|
| ✓ LASER SHEET         | ✓ FOLDING                           | ✓ INSTALLATION    |
| ✓ METAL               | ✓ SHEET AND PROFILE TRANSFORMATIONS | ✓ PROTOTYPE       |
| ✓ CUTTING             | ✓ MANUFACTURING                     | ✓ ENGRAVIN        |
| ✓ PRECISION MECHANICS | ✓ ASSEMBLY                          | ✓ LIQUID PAINTING |
| ✓ BOILER MAKING       |                                     |                   |



## SOME EXAMPLES of our workshop pieces

Mechanical welding: TIG	
Material	Steel, stainless steel,
Complexity	Variable
Unit manufacturing	Small, medium and large series
Weight and space limit	Please contact us
Welders	Licensed - nf en iso 9606-1 : 2013 1414, nf en iso 9606-2 141 nf en, iso 9606-1: 2013135

	Precision machining	Sheet metal work and Boiler making
Material	Aluminium, stainless steel, steel, copper, brass materials,etc.	Aluminium, stainless steel, steel, brass,etc
Complexity		Variable
Finish		Painting, treatment, polishing

### LASER cutting

This allows us to **save material and time** with **great precision**, while fulfilling quality requirements.

From **prototype** to the launch of **small, medium and large series**,  
**CHAMPION (SARL)** provides everything you need:

**Solide  
experience**

**Know-how**

Each product is **created according to your expectations** as well as meticulously studied and monitored by our **quality department**.

## EXAMPLES of our achievements

- **Metal parts** for all your needs
- **Equipped shelters** for CIVIL / MILITARY
- **Military equipment**
- **CIVIL / MILITARY equipped trailers:** with Shelter / lighting / masts etc.
- **Facilities:**  
Aviation / airport / Automotive  
/ Military / paramilitary  
/ Rail / Industrial / Agricultural  
/ Food / Medical
- **CIVIL / MILITARY equipped masts:** pneumatics, mechanical etc.
- **Train seats:** driver and attendant
- **Metal street furniture**
- **Public utility equipment**
- Military / Civil **turrets**
- Military / Civil **reels**

## EXAMPLES of outsourcing



## OUR CLIENTS



**OTIS**



**Prolog**



### CHAMPION (SAS)

📍 Zone Industrielle,  
45220 Douchy  
☎ 00 33 (0)2 38 89 86 00

✉ [champion@champion-toleries.com](mailto:champion@champion-toleries.com)

### SALES

**Maxime SAPIN**

☎ 00 33 (0)6 99 63 18 33  
✉ [service-commercial@champion-toleries.com](mailto:service-commercial@champion-toleries.com)